SAFETY DATA SHEET



Additive V55

Section 1. Identification

GHS product identifier : Additive V55
Article No. : 03199-01
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only. Metal working fluids

Additive

Uses advised against

Consumer use.

Manufactured/supplied : BLASER SWISSLUBE AG

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Mail: mailboxusa@blaser.com

e-mail address of person responsible for this SDS

: reach@blaser.com

Emergency telephone number (with hours of operation) : +1 866 928 0789 (Toll free)

Section 2. Hazards identification

OSHA/HCS status

While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture

: Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Hazards not otherwise

classified

: None known.

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 1/10 US



Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	Identifiers
vistillates (petroleum), hydrotreated middle	≥50 - ≤75	CAS: 64742-46-7
Distillates (petroleum), solvent-dewaxed light paraffinic	≤10	CAS: 64742-56-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and would require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

Inhalation : Kvoid breathing vapor or mist. Get medical attention if symptoms occur.

Skin contact : Fush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur.

Ingestion : ₩ash out mouth with water. If material has been swallowed and the exposed person is

conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 2/10 US



Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

: In a fire or if heated, a pressure increase will occur and the container may burst.

: Use an extinguishing agent suitable for the surrounding fire.

: No specific data.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Spill

: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Advice on general occupational hygiene

- : Put on appropriate personal protective equipment (see Section 8).
- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 40°C (32 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 3/10 US



Section 7. Handling and storage

Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

NIOSH Recommended exposure limit for Metalworking fluids: 0.5 mg/m3 (particulate)

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated middle	NIOSH REL (United States, 10/2020) [OIL MIST MINERAL]
	TWA 10 hours: 5 mg/m³. Form: Mist. STEL 15 minutes: 10 mg/m³. Form: Mist.
Distillates (petroleum), solvent-dewaxed light paraffinic	None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.

Respiratory protection

: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.
Color : Brown.

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 4/10 US



Section 9. Physical and chemical properties and safety characteristics

Odor : Faint odor.
Odor threshold : Not available.
pH : Not applicable.
Melting point/freezing point : Not available.

Pour point : 5°F

Boiling point or initial boiling point and boiling

range

Flash point

: pen cup: 311°F (155°C)

Flammability
Lower and upper explosion
limit/flammability limit

Not available.Not available.

: Not available.

Vapor pressure: Not available.Relative vapor density: Not available.Relative density: Not available.

Density : 0.9 g/cm³ [68°F (20°C)]

Solubility(ies) :

Miscible with water : No.

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : Decomposition temperature :

Not available.Not available.

Viscosity

Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (104°F (40°C)): 26 mm²/s (26 cSt)

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : Shelf life: 24 months.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 5/10 US



Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), solvent-dewaxed light paraffinic	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

Not available.

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification IARC/OSHA/NTP

Not applicable.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result	
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1	

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 6/10 US



Section 11. Toxicological information

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards. Carcinogenicity : No known significant effects or critical hazards. : No known significant effects or critical hazards. Mutagenicity Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
vistillates (petroleum), hydrotreated middle	EC50 >10000 mg/l	Algae	96 hours
	EC50 3193 mg/l EC50 1028 mg/l	Daphnia Fish	48 hours 96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid

: 11/11/2024 : 4/25/2024 : 1.02 7/10 Date of issue/Date of revision Date of previous issue Version



Section 13. Disposal considerations

dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations : FSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 : Not listed

(b) Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 : Not listed

Class I Substances

Clean Air Act Section 602 : Not listed

Class II Substances

DEA List I Chemicals : Not listed

(Precursor Chemicals)

DEA List II Chemicals : Not listed

(Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Mot applicable.

Composition/information on ingredients

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 8/10 US



Section 15. Regulatory information

Name	%	Classification
ofistillates (petroleum), hydrotreated middle	≥50 - ≤75	ASPIRATION HAZARD - Category 1
Distillates (petroleum), solvent-dewaxed light paraffinic	≤10	ASPIRATION HAZARD - Category 1

California Prop. 65

This product contains one or more chemicals listed under California Proposition 65. Such chemicals are not used as raw materials in the product formulation but rather are typical impurities.

California SCAQMD Rule 1144:

Category: Metalworking Fluid – Metal Removal – General. Recordkeeping requirement: Super Compliant. (< 50 g/L VOC @ max. use concentration)

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Canada : All components are listed or exempted.United States : All components are active or exempted.

Section 16. Other information

Procedure used to derive the classification

Not classified.

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

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Prepared by : Product Stewardship Blaser Swisslube AG

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 9/10 US



Section 16. Other information

N/A = Not available SGG = Segregation Group UN = United Nations

References: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 11/11/2024 Date of previous issue : 4/25/2024 Version : 1.02 10/10 US